



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4021-3**Job Sheet 191596**

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24
9-89

**Part No:** D4021-3**Job Qty:** 46 pcs**Part Name:** Data Plate**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 3/5/19**Job Tracking No:****Due Date:** 3/29/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:**

Note: DWG REV B SHEET 2 IPP RevA: new issue DD 09.11.25 verified by:EC IPP RevB: new part DD 09.12.03
verified by:EC IPP Rev:C as per dwg REV.A DD 10.02.22 verified by:EC IPP Rev:D as per dwg revB DD
10.04.20 verified by:EC

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off	
					Setup Hrs	Run Hrs	Workcenter / Supplier				
100	Shear - 1	40 pcs	3/29/19	3/29/19	0.00	5.76	Shear - 1			MFL	
120	QC 5	40 pcs	3/29/19	3/29/19	0.00	0.00	QC 5 - 10				
							QC 5 - 12				
							QC 5 - 17				
							QC 5 - 18				
							QC 5 - 19				
							QC 5 - 22				
							QC 5 - 24				
							QC 5 - 3				
							QC 5 - 42				
							QC 5 - 43				
							QC 5 - 49				
							QC 5 - 51				
							QC 5 - 58				
							QC 5 - 68				
							QC 5 - 9				
QC 5 - 50											
QC 5 - 30											
130	Small Fab - Brake NC - B4B	40 pcs	3/29/19	3/29/19	0.03	1.24	Small Fab - Brake - 1 - B4B			DAS 30 9-89	APR
							Small Fab - Brake - 2 - B4B				
							Small Fab - Brake - 3 - B4B				
140	QC 5	40 pcs	3/29/19	3/29/19	0.00	0.00	QC 5 - 10				
							QC 5 - 12				
							QC 5 - 17				
							QC 5 - 18				
							QC 5 - 19				
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DAS
40
9-89

APR 16 2019

DAS
30
9-89

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				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 42	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
150	Packaging 3-1 - Stock - B4B	40 pcs	3/29/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B W/A 001-5
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
160	QC 21 - SA	40 pcs	3/29/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53
Part Op 100 - (Shear) 1-Cut as per dwg D4021 2- break sharp corner as per dwg D4021 3-Debur as required Descriptions: 120 - (QC5- Inspect part completeness to step on W/O) 130 - (Bend/Assemble as per dwg) 140 - (QC5- Inspect part completeness to step on W/O) 150 - (Identify as per dwg & Stock Location: _____) 160 - (QC21- Final Inspection - Work Order Release)					

 DAS
 40
 9-89

APR 17 2019

APR 18 2019

 DAS
 70
 9-89

APR 18 2019

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	7.7760 sf (.1944 ea) 8.9424	100-Shear - 1	5138 863

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Shear - 1	M304S20GA	8	58	0

Part Specifications
Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

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Container No: 3172801



Part: D4021

Job No: 19150

Serial No/Batch: 512301

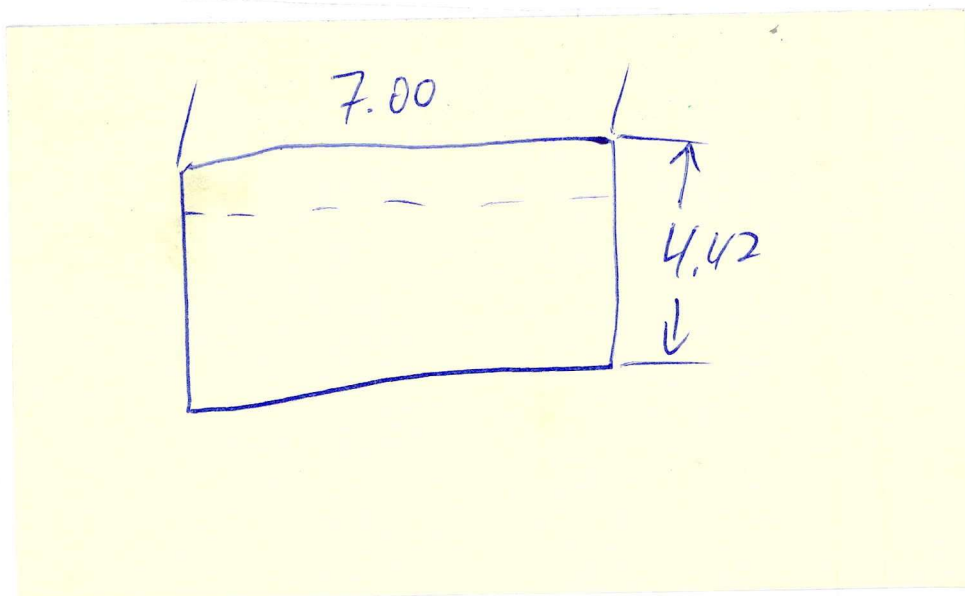
Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 04/16/19



Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					